



6 Series Installation Instructions

Step 1 – Remove the Factory Sway Block System

Remove the factory sway block components from both sides of the tractor.

As the factory sway blocks are removed, **retain the original mounting bolts**. These bolts will be reused to install the Roller Glide base plates and glide plates.

You will need at least **two factory mounting bolts per side**.

Once removed, verify that the mounting areas are clear and all factory sway block components have been removed before continuing.

Step 2 – Install the Base Plates & Glide Plates

Begin by installing one base plate onto the tractor.

The base plate is identified by the **1/2-inch kicker on the bottom**.

The base plates are **side-specific** and will only fit the tractor correctly one way. Make sure each base plate is properly positioned and seated against the tractor.

Next, install the **glide plate on the outside of the base plate**.

The installation order should be:

Tractor → Base Plate → Glide Plate

Reinstall the retained factory bolts through the base plate and glide plate and into the tractor frame. Repeat the same process on the opposite side. Once both sides are installed and properly positioned, tighten the retained factory hardware securely. **CONTINUED ON BACK**

Step 3 – Install the First Roller Glide Bracket

Install one Roller Glide bracket onto either draft link arm.

The bracket mounts through the existing holes in the draft link arm using the supplied M16 hardware.

Important: On the mounting hole closest to the tractor cab, the bolt must be installed with the **BOLT HEAD ON THE OUTSIDE OF THE DRAFT LINK ARM** and the **WASHER, LOCK WASHER AND NUT ON THE INSIDE**.

This orientation is required to provide proper clearance for the cam roller bearing.

The bolt in the other mounting hole may be installed in either direction, whichever provides the easiest installation and access.

Once the bracket is properly positioned, install the hardware and tighten securely.

Step 4 – Install the Second Roller Glide Bracket

Move to the opposite draft link arm and position the second Roller Glide bracket. This side is designed for a tight fit and **will likely require some persuasion to seat into position**. Position the three-point draft arms approximately **midway along the glide plates**. This keeps the installation force near the center of the plate while seating the second bracket. Using a hammer, **strike only the 1-inch bolt head on the Roller Glide bearing assembly**. The assembly is designed to accept installation force at this location. Continue tapping the 1-inch bolt head until the bracket seats into position and the mounting holes begin to align with the holes in the draft link arm. A **pick or alignment tool** can be used to help locate and line up the mounting holes. Once the holes are aligned, install the supplied M16 hardware and tighten securely.

Step 5 – Final Inspection

Before operating the tractor:

- Verify all retained factory mounting bolts are securely tightened.
- Verify all supplied M16 bracket hardware is securely tightened.
- Confirm both Roller Glide brackets are properly seated.
- Make sure the cam roller bearings contact and roll smoothly along the glide plates.
- Raise and lower the three-point hitch through its full range of motion and check for proper operation.
- Recheck all mounting hardware after the first several hours of use.

Your **Roller Glide 6 Series** is now installed and ready for work.

Say goodbye to the factory sway blocks and enjoy smooth, controlled Roller Glide movement.

For product information, replacement parts, warranty details, installation support, and updates, visit: www.truepointag.com

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